

Work Order ID 66868

Page 1

Tuesday, March 01, 2011 10:20:22 AM

Item ID: D350-604-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Locker Extender

Start Date: 3/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

H

Date: 11-03-1

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2273

D

D350-604-041

A

DSI9470

A

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-604-041 CHG002

*8 11/03/11**JG Car BG 11-3-21*

110

0.00



Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O:

Description: D350-604-041 Rear locker extender.

Supplier: Delastek.

Certification of Conformity and process sheet from Delastek is required.

4 x 2600-6 Camlock stud - Ship to Delastek B *1169418**11-03-1*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 66868

Tuesday, March 01, 2011 10:20:22 AM



Page 2

Item ID: D350-604-041

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Start Date: 3/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



Packaging

Receive & Inspect for Damage & Mat'l Certs
Packaging

0.00

Memo

0.00

Packaging

Ensure a copy of Certification of Conformity and process sheet from Delastek is attached.

130



QC

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Quality Control

Check hole locations to template. DT 8824 Check process sheet and audit.

140



Packaging

Pick Kit

0.00

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 66868

Tuesday, March 01, 2011 10:20:22 AM



Page 3

Item ID: D350-604-041

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Stop



Item Name: Rear Locker Extender

Start Date: 3/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00	8 u/3/12			⊙			
160 Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP D350-604-041 Location: <u>S29</u> PPP Rev: _____	0.00 0.00	u/3/12 SP						
170 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00	u/3/23 JG			MF 11-03-22			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, March 01, 2011 10:20:28 AM

Page 1

Work Order ID: 66868

Parent Item: D350-604-041

Parent Item Name: Rear Locker Extender

Start Date: 3/1/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: Q03.12.01 Reformat KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

2600-6



Camlock Stud

Purchased

No

110

Each

192.0000

4

4

Location

Loc Qty

Loc Code

ST381

192

114238

4

115814

1

116948

87

117016

100

4-PL 11-0321

D350-604-041P

Purchased

No

120

Each

0.0000

1

1



Rear Locker Extender

D2268

Manufactured

No

140

Each

3.0000

1

1



Decal

Location

Loc Qty

Loc Code

ST010

3

60213

1

64072

2

140

Each

11.0000

1

11/3/10 SP

D2269



Decal

Location

Loc Qty

Loc Code

ST010

11

64437

11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

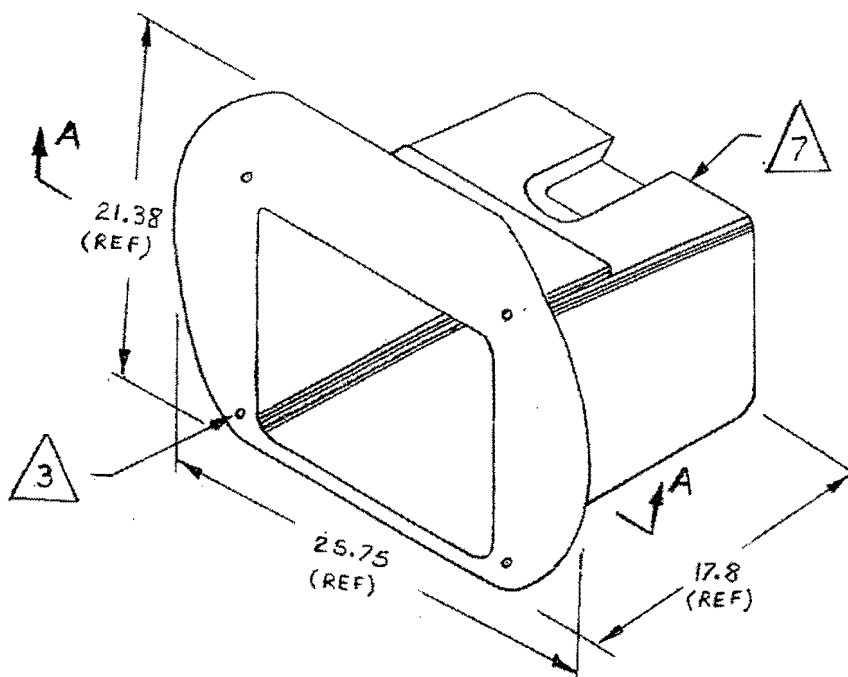
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN JB	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2273	REV. D SHEET 1 OF 1
DATE 02.04.01		TITLE 350 REAR LOCKER EXTENDER	SCALE NTS
B	96.05.27	RE-DRAWN	
C	02.01.30	CLARIFY MATERIAL, LAYUP, AND TOOLING	
D	02.04.01	REMOVE EPOCAST, ADD SURFACE FINISH	

RELEASED
02.04.03 *[Signature]*

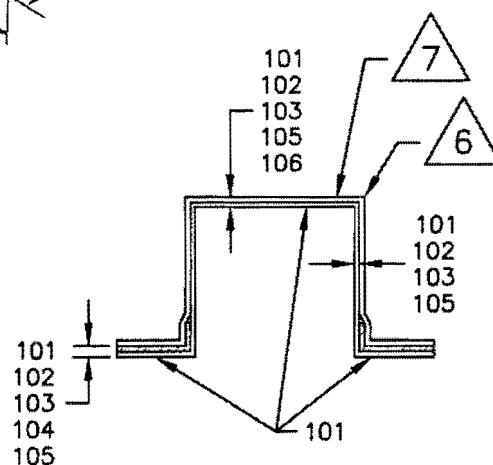


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *66868*

PS11-0B-1

NOTES:

- 1) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.
- 2) LAYUP USING DT8010 MOLD. WET LAYUP NO BAG/VACUUM.
- 3) TRIM & DRILL PER DT8020. OPEN HOLES TO $\phi 0.257$ (4 PLACES).
- 4) MATERIALS:
RESIN: DERAKANE 470-36/411/510A40
FIBRE: 9oz = 9.7 oz 7781 WEAVE "S" GLASS
18oz = 18.0 oz ROVING "E" GLASS.
- 5) CONSTRUCTION:
101-WHITE GLOSS GELCOAT # GEL 944W005.
102-9oz ALL OVER.
103-18oz ALL OVER.
104-18oz RE-INFORCE FRONT FLANGE EXTENDING 2" ON SIDES.
105-9oz ALL OVER.
106-PEEL PLY.
- 6) MATTE TO HOLD DOWN CORNERS AS REQUIRED.
- 7) FINISH THIS SURFACE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S.
- 8) ALL DIMENSIONS ARE IN INCHES.



SECTION A-A

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-604 REV. B

REF TCCA STC: SH90-4
REF FAA STC: SR00463NY

PURPOSE:

The 2600-4 Camloc Studs may be too short for some installations.

CHANGE:

The qty (4) 2600-4 Camloc Studs are replaced with longer 2600-6 Camloc Studs. It is acceptable to install either 2600-4 or 2600-6 Camloc Studs. The parts list of D350-604 Rev. B is amended as follows:

QTY	PART NUMBER	DESCRIPTION
-041		
X	D350-604-041	REAR CARGO COMPARTMENT EXTENDER ASS'Y

IS:

4	2600-6	CAMLOC STUD
---	--------	-------------

WAS:

4	2600-4	CAMLOC STUD
---	--------	-------------

u/b 66868

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 09.07.01
CERT. NO.: SH90-4
ISSUE NO.: 3

A	NEW ISSUE, NCR 09-046	CP	09.07.01
REV.	DESCRIPTION	BY	DATE
DESIGN	92	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	92		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	NIA	DSI 9470	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CAMLOC CHANGE	NTS
DATE	09.07.01	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
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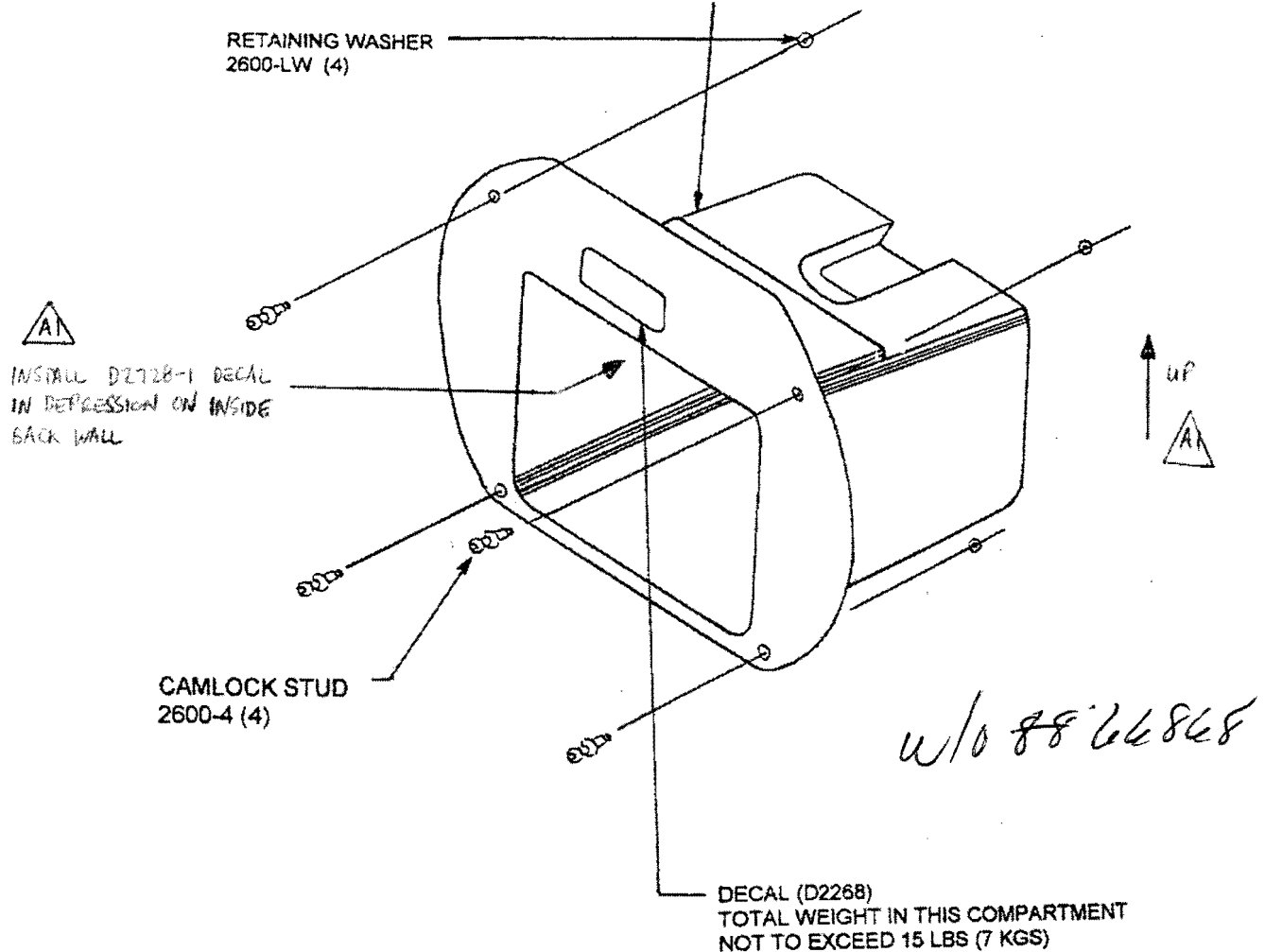
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN BW	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D350-604-041	REV. A SHEET 1 OF 1
DATE 02.04.01		TITLE REAR LOCKER EXTENDER ASSEMBLY	SCALE NTS
A	02.04.01	NEW ISSUE	
AI	* RF 02.04.23	ADD D2728-1 DECAL + ORIENTATION NOTE REAR LOCKER EXTENDER (D2273)	

RELEASED
02.04.03



D350-604-041 REAR LOCKER EXTENDER

NOTE: DECALS TO BE ORIENTED TO MATCH 'UP' ORIENTATION OF RLE



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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Delastek inc.
2699 5e avenue
Local 14, Porte -A-
Grand-Mère, Québec G9T 5K7
Can ** Fax (819) 533-3494 **

PACKING SLIP CERTIFICATE OF COMPLIANCE

Telephone: (819) 533-5788
Warehouse: MAIN

Invoice #	37620
Customer #	DART US

Bill to:

DART AEROSPACE LTD
1270, Aberdeen Street
Hawksbury, Ontario K6A 1K7
Canada

Ship to:

DART AEROSPACE LTD
1270, Aberdeen Street
Hawksbury, Ontario K6A 1K7
Canada

Telephone: 613-632-5200
Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
PURO GROUND		Origin		Net 30 days USA		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by		Your PO #	GST/PST #	
17/03/2011	02/03/2011	16931	Brigitte Golden		PO13577		
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
1	0	1	DKC134-0003	Line 1 Rear Locker Extender D350-604-041P B66864 U de M : Each Référence DKA362-0004 DWG: D350-604-041 REV. A1 D2273 REV. D <u>No. série</u> <u>No. lot</u> B66864 31978			
1	0	1	DKC134-0003	Line 2 Rear Locker Extender D350-604-041P B66867 U de M : Each Référence DKA362-0004 DWG: D350-604-041 REV. A1 D2273 REV. D <u>No. série</u> <u>No. lot</u> B66867 30997			
1	0	1	DKC134-0003	Line 3 Rear Locker Extender D350-604-041P B66868 U de M : Each Référence DKA362-0004 DWG: D350-604-041 REV. A1 D2273 REV. D <u>No. série</u> <u>No. lot</u> B66868 31981			

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

Continued on next page

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.

Accepted by:

Quality department

AQ-357



Date: Mardi, 2011-03-01 10:28:15
Utilisateur: Pascal Carignan

Feuille de Procédé

Client	: DART US DART AEROSPACE LTD	Nom Dessin	: REAR LOCKER EXTENDER
Numéro Job	: 31981	Numéro Article	: DKC134-0003
Numéro Soumission	: 3482	Numéro Dessin	: D350-604-041 & D2273
Numéro B.A.	:	Projet Numéro	: DK-362
Cette fois	: 2011-03-01 No. B.V. :	Révision dessin	: A & D
Prsht Rev.	: NC	Matériel	: Derakane 470-36/411/510
Prem. fois	: - - Type :	Date Dûe	: 2011-03-08 Qté: 1 Udm: UNITE
Job précédente	: 31980		

Écrit par : _____

Vérifié & Approuvé par : _____

Commentaires : N° de pièce Laminée Dart Aerospace: D2273
N° de pièce Assemblage Dart Aerospace: D350-604-041

B 66 868

Process Sheet Rév.: 02 Ajouter détails dans la seq. Identification.

Produit additionnel

Numéro Job:



Séq.: Machine ou Opération: Description :

1.0 PRÉPARATION Préparation du moule



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Faire la préparation du moule DKO-0250 selon IG 0009.

Date: _____ Sceau: _____

2.0 AMB0350 Gel Coat Blanc N° Gel 944W005

Commentair Qty.: 1.580 UNITE(s)/Unit Total : 1.580 UNITE(s)

Gel Coat Blanc N° Gel 944W005 N° de Lot: 1-29548-1

3.0 AMB0286 Catalyst N° DDM-9

Commentair Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s)

Catalyst N° DDM-9 N° de Lot: 1-27829-1

4.0 AC0747 Acetone


Commentair Qty.: 0.200 KILOGRAMME(s)/Unit Total : 0.200 KILOGRAMME(s)

5.0 PREP-GENERAL Préparation du matériel












Commentair Setup: 0.00Hrs/ Run: 45.0000Min Total Run : 0.7500Hrs

Tailler le matériel selon les dimensions requises à l'aide de gabarit de trimage prévus à cet effet.

Date: 08-03-11 Sceau: 











Date: Mardi, 2011-03-01 10:28:15
Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD		Nom Dessin: REAR LOCKER EXTENDER	
Numéro Job: 31981		Numéro Article: DKC134-0003	
Numéro Job:			
# Séq.:	Machine ou Opération:	Description :	
6.0	PREP-GENERAL	Préparation du matériel	
			
Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs			
Faire la préparation du matériel selon IF134-0003 :			
Dans une quantité de Gel Coat N° 944W005 ajouter 2% de Catalyst N° DDM-9 et diluer à l'aide de 10% d'acétone.			
Date: <u>12-3-11</u> Sceau: 			
7.0	GEL COAT	Application du Gel Coat	
			
Commentair Setup: 0.00Hrs/ Run: 20.0000Min Total Run : 0.3333Hrs			
Appliquer le gel coat selon IF 134-0003(réf. IG0019).			
Note: Le gel coat ne doit contenir aucun "airdry" ni aucune cire. Et le temp de séchage est important afin d'éviter d'avoir des défauts de surface, et afin d'éviter que le tissu ne vienne marquer au travers du Gel Coat ainsi que d'éviter d'avoir un rétrécissement.			
Quantité: <u>1</u> Date: <u>14-3-11</u> Sceau: 			
8.0	AMB0212	Résine (411B7530) 411-350 promo. 75min.	
Commentair Qty.: 1.680 LITRE(s)/Unit Total : 1.680 LITRE(s) Résine (411B7530) 411-350 promo. 75min N° de Lot: <u>1-30286-1</u>			
9.0	AMB0286	Catalyst N° DDM-9	
Commentair Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s) Catalyst N° DDM-9 N° de Lot: <u>1-27829-1</u>			
10.0	AMB0214	9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish	
Commentair Qty.: 4.6 VERGE(s)/Unit Total : 4.6 VERGE(s) 9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish N° de Lot: <u>1-28776-2</u> <u>1-30234-1</u>			
11.0	AMB0213	WR1850 Roving 18oz x 50"	
Commentair Qty.: 1.140 KILOGRAMME(s)/Unit Total : 1.140 KILOGRAMME(s) WR1850 Roving 18oz. x 50" N° de Lot: <u>1-28778-1</u>			
12.0	LAMINAGE	Faire le laminage	
			
Commentair Setup: 0.00Hrs/ Run: 3.5000Hrs Total Run : 3.5000Hrs			
Selon IF 134-0003. S'assurer de ne pas trapper d'air entre les rangs.			
Inscrire les informations suivantes:			
Humidité: <u>22%</u> Température: <u>71°F</u> Heure: <u> </u>			











Date: Mardi, 2011-03-01 10:28:15
Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD		Nom Dessin: REAR LOCKER EXTENDER	
Numéro Job: 31981		Numéro Article: DKC134-0003	
Numéro Job:			
# Séq.:	Machine ou Opération:	Description :	
Quantité: <u>1</u> Date: <u>15-3-11</u> Sceau:  <u>A.M. N.T.</u>			
13.0	AMB0212	Résine (411B7530) 411-350 promo. 75min.	
Commentair Qty.: 0.150 LITRE(s)/Unit Total: 0.150 LITRE(s) Résine (411B7530) 411-350 promo. 75min N° de Lot: _____			
14.0	AMB0286	Catalyst N° DDM-9	
Commentair Qty.: 0.0070 GALLON(s)/Unit Total: 0.0070 GALLON(s) Catalyst N° DDM-9 N° de Lot: _____			
15.0	FINITION	Finition Générale	
			
Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs Injecter les bulles d'air selon IF134-0003 si applicable. Quantité: _____ Date: _____ Sceau: _____			
16.0	DÉMOULAGE	Démoulage de la pièce	
			
Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs Faire le démoulage de la pièce selon IF134-0003 en poussant de l'air à l'intérieur tout en faisant bien attention de ne pas l'endommager . Quantité: <u>1</u> Date: <u>16-3-11</u> Sceau: 			
17.0	TRIMAGE	Trimage	
			
Commentair Setup: 0.00Hrs/ Run: 40.0000Min Total Run : 0.6667Hrs Selon IF 134-0002. Faire le sablage si nécessaire. Quantité: <u>1</u> Date: <u>16-3-11</u> Sceau: 			
18.0	AAC1021	Dupont Primer N° 7704S	
Commentair Qty.: 0.3400 UNITE(s)/Unit Total: 0.3400 UNITE(s) Dupont Primer N° 7704S N° de Lot: <u>1-29624-2</u>			








Date: Mardi, 2011-03-01 10:28:15
Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD		Nom Dessin: REAR LOCKER EXTENDER	
Numéro Job: 31981		Numéro Article: DKC134-0003	
Numéro Job:			
# Séq.:	Machine ou Opération:	Description :	
19.0	AAC1101	N° 7775S, Dupont Activator - Reducer Chromabase	
Commentair Qty.: 0.0670 UNITE(s)/Unit Total : 0.0670 UNITE(s) N° 7775S, Dupont Activator - Reducer Chromabase N° de Lot: <u>1-28961-3</u>			
20.0	PRIMER	Application primer	
			
Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs Appliquer le primer selon IG 0008. Quantité: <u>1</u> Date: <u>17 mars 11</u> Sceau:  N° fiche de Mélange: <u>N/A</u>			
21.0	AAC1607	Camlock Stud 2600-4 (or Monadnock 1126000-4)	
Commentair Qty.: 4 UNITE(s)/Unit Total : 4 UNITE(s) Camlock Stud 2600-4 (or Monadnock 1126000-4) N° de Lot: <u>1-30250-1</u>			
22.0	AAC0682	Washer 2600-LW (1127700)	
Commentair Qty.: 4 UNITE(s)/Unit Total : 4 UNITE(s) Washer 2600-LW (1127700) N° de Lot: <u>1-6687-1</u>			
23.0	ASSEMBLAGE	Assemblage mécanique	
			
Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs Faire l'assemblage selon IF134-0004. Démasquer la pièce. Assembler les "Studs" selon IG 0037. Quantité: <u>1</u> Date: <u>17/03/11</u> Sceau: 			
24.0	IDENTIFICATION	Identification à encre indélébile	
			
Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs Faire l'identification de la pièce selon IF134-0005. N° de pièce Cleint: D350-604-041 N° de Job: <u>31981</u> N° de Fabrication: <u>17-03-11</u> Quantité: <u>1</u> Date: <u>17-03-11</u> Sceau: 			

Date: Mardi, 2011-03-01 10:28:15
Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD		Nom Dessin: REAR LOCKER EXTENDER	
Numéro Job: 31981		Numéro Article: DKC134-0003	
Numéro Job:			
# Séq.:	Machine ou Opération:	Description :	
25.0	INSPEC FINAL	Inspection finale	
			
Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs			
Faire l'inspection dimensionnelle et visuelle de la pièce selon le dessin.			
Quantité: <u>2</u>		Date: <u>17-03-11</u> Sceau: 	
26.0	EMBALLAGE	Emballage & Entreposage	
			
Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs			
Faire l'emballage selon IG 0057.			
Quantité: <u>1</u>		Date: <u>17 Mars</u> Sceau: 	

fab 17 Mars 11
Job 31981